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(54) **Space frame construction.**

(57) A space frame for an automotive vehicle included a plurality of hoop shaped structural member (12,14) and a structure (28,38,40) disposed on adjacent portions of the structural members for allowing nesting engagement therebetween to form a substantially flush outer surface (22,36) between the structural members.

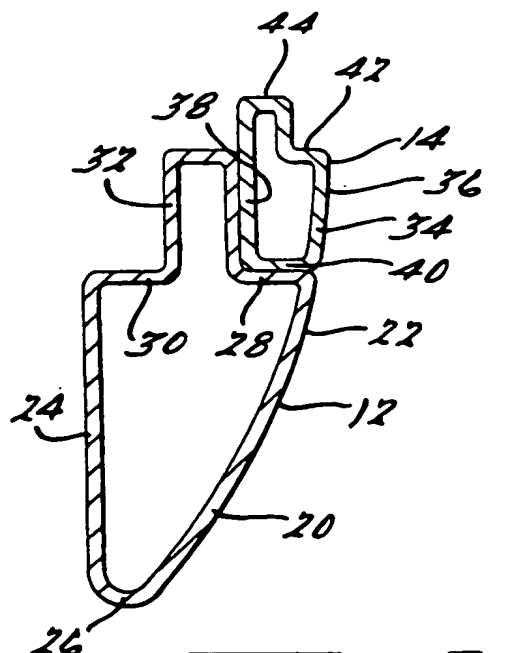


Fig. 2.

EP 0 570 150 A1

The present invention relates generally to frame structures for automotive vehicles, and more specifically for the construction of such frames from tubular members.

It is known to construct frames defining the general shape of an automotive vehicle and for supporting its various load-bearing functional components from metal components fabricated in a variety of manners. In the interest of enhancing the fuel economy of automotive vehicles, great attention has been given to fabricating vehicular components from lightweight materials. Consistent with this goal, automotive vehicles have been fabricated which use lightweight outer decorative panels fabricated from plastics which are fixedly secured to a structural inner frame or "space frame."

It is known to fabricate such space frames from a number of tubular members that are joined by fixed connectors to define the general shape of the vehicle. While this approach provides a distinct advantage in weight and in the tooling cost of manufacturing over the conventional fabrication of unibody construction through massive stampings, it suffers from the disadvantage that the connectors utilized for joining the tubular components together tend to be massive and expensive to fabricate and assemble. This approach also suffers from the disadvantage that it is not flexible to allow frequent product changes. Further, this approach suffers from the disadvantage of not allowing for common and interchangeable components between various automotive model lines.

Accordingly, the present invention is a space frame for an automotive vehicle including a plurality of hoop shaped structural members and means disposed on adjacent portions of the structural members for allowing nesting engagement therebetween to form a substantially flush outer surface between the structural members.

One advantage of the present invention is that a space frame is provided for an automotive vehicle. Another advantage of the present invention is that the space frame can be made with either an aluminium or steel material. Yet another advantage of the present invention is that the space frame construction provides manufacturing flexibility by allowing inexpensive product changes, high commonality and interchangeability between automotive model lines. A further advantage of the present invention is that the space frame construction reduces facilities and tooling investment to a fraction of traditional levels resulting in lower cost of fabrication and assembly.

Other objects, features and advantages of the present invention will be readily appreciated as the same becomes better understood after reading the following description taken in conjunction with the accompanying drawings.

The invention will now be described further, by way of example, with reference to the accompanying

drawings, in which:

FIG. 1 is a perspective view of a space frame according to the present invention.

FIG. 2 is a sectional view taken along line 2-2 of FIG. 1.

FIG. 3 is a sectional view taken along line 3-3 of FIG. 1.

Turning now to the drawings and in particular to FIG. 1 thereof, a space frame 10 according to the present invention is illustrated for an automotive vehicle. The space frame 10 includes a base member 12 and a pair of side members 14 mounted on the base member 12. The space frame 10 also includes a top member 16 mounted on the side members 14 and a cross member 18 interconnected to the base member 12, side members 14 and top member 16. It should be appreciated that the space frame 10 may include other structural members (not shown).

The base member 12, side members 14, top member 16 and cross member 18 are formed as pre-shaped hoops or generally hoop shaped structural members. The structural members of the space frame 10 are tubular members extruded from a metal material such as an aluminium or steel material. It should be appreciated that other suitable materials may be used.

Referring to FIGS. 2 and 3, the structural members are configured to allow nested engagement therebetween to form a substantially flush outer surface between the structural members. The base member 12 has an outer side portion 20 with an outer surface 22 and an inner side portion 24 interconnected by a base portion 26. The outer side portion 20 and base portion 26 are arcuate in shape and the inner side portion 24 is linear in shape to form a generally V-shaped cross-section. The base member 12 also has a pair of shoulder portions 28 and 30 extending inwardly and generally perpendicular to the outer side portion 20 and inner side portion 24, respectively. The base member 12 further has an extension portion 32 of a generally inverted U-shape connected to the shoulder portions 28 and 30. It should be appreciated that the portions 20, 24, 26, 28, 30, 32 are integral and formed as one piece.

The side member 14 has an outer side portion 34 with an outer surface 36 and an inner side portion 38 interconnected by a base portion 40. The outer side portion 34 is arcuate in shape and the inner side portion 38 and base portion 40 are linear in shape to form a generally U-shape cross-section. The side member 14 also has a shoulder portion 42 extending inwardly and generally perpendicular to the outer side portion 34. The side member 14 further has an extension portion 44 of a generally inverted U-shape connected to the shoulder portion 42 and inner side portion 38. It should be appreciated that the portions 34, 38, 40, 42, 44 are integral and formed as one-piece.

The top member 16 has an outer side portion 46

and an inner side portion 48 interconnected by a base portion 50 having an outer surface 52. The base portion 50 is arcuate in shape and the outer and inner side portions 46, 48 are linear in shape to form a generally C-shape cross-section. The top member 16 also has a shoulder portion 54 extending inwardly from the inner side portion 48. The top member 16 further has an extension portion 56 of a generally inverted U-shape connected to the shoulder portion 54 and outer side portion 46. It should be appreciated that the portions 46, 48, 50, 54, 56 are integral and formed as one piece.

In operation, the structural members of the space frame 10 are extruded in straight sections. The shoulder portion 28 of the base member 12 is formed of a width sufficient to receive and nest the inner side portion 38 and base portion 40 of the side member 14 such that the outer surface 36 of the side member 14 is substantially flush or continuous with the outer surface 22 of the base member 12. As illustrated in FIG. 2, the outer surfaces 36 and 22 form a generally smooth and continuous contoured outer surface.

Similarly, the base portion 40 of the side member 12 and the inner side portion 48 of the top member 16 are formed of a width sufficient to allow the top member 16 to nest on the side member 14 such that the outer surface 52 of the top member 16 is substantially flush or continuous with the outer surface 36 of the side member 14. As illustrated in FIG. 3, the outer surfaces 52 and 36 form a generally smooth and continuous contoured outer surface.

Once the structural members have been extruded in straight sections, the structural members are formed or bent to predetermined shapes as illustrated in FIG. 1 by conventional equipment and methods. Preferably, the side, top and cross members 14, 16, 18 form closed hoop shapes. The base member 12 may have an open hoop shape or a closed hoop shape as desired. The structural members of the space frame 10 may be closed by using an adhesive, welding or other suitable means.

During assembly, the side members 14 are mounted on the base member 12 such that the base portion 40 contacts the shoulder portion 28 and the inner side portion 38 contacts the extension portion 32. It should be appreciated that an adhesive may be disposed between the side members 14 and base member 12 to secure the side members 14 to the base member 12.

Next, either the cross member 18 may be mounted on the base member 12 and contact the side members 14 or the top member 16 may be mounted on the side members 14. The top member 16 is mounted such that the inner side portion 48 contacts the base portion 40. It should be appreciated that an adhesive may be disposed between the side members 14, top member 16 and cross member 18 to secure these structural members together. It should also be appre-

ciated that the cross member 18 or operator may locate the top member 16 such that the outer surface 52 is substantially flush with the outer surface 36 of the side member 14.

Accordingly, the present invention eliminates connectors by nesting together hoop shaped structural members to form the space frame 10. Also, the adhesive acts as a primary bonding agent for securing the structural members together.

Claims

1. A space frame for an automotive vehicle, comprising:
a plurality of hoop shaped structural member (12, 14); and means (28, 38, 40) disposed on adjacent portions of said structural member (12, 14) for allowing nesting engagement therebetween to form a substantially flush outer surface (22, 36) between said structural members (12, 14).
2. A space frame as claimed in claim 1, wherein one of said structural members comprises a first extrusion having a first outer surface and said nesting means comprising at least one generally linear shoulder portion and at least one generally linear extension portion extending perpendicular therefrom.
3. A space frame as claimed in claim 2, wherein another of said structural members comprises a second extrusion having a second outer surface and said nesting means further comprising a nesting portion with a width less than said shoulder portion such that said second outer surface is substantially flush with said first outer surface.
4. A space frame as claimed in claim 3, wherein said second extrusion has at least one extension portion.
5. A space frame as claimed in claim 1, wherein one of said structural members comprise a top member having an outer surface and another of said structural members comprises a side member having a base portion and an outer surface, said top member having a nesting portion with a width greater than said base portion such that said outer surface of the top member is substantially flush with said outer surface of the side member.
6. A space frame as claimed in any one of the preceding claims, including means for securing said structural members together.
7. A space frame as claimed in claim 6, wherein said

securing means comprises an adhesive disposed between said structural members.

8. A space frame as claimed in any one of the preceding claims, wherein said structural members are made of an aluminium material or steel. 5
9. A space frame as claimed in any one of the preceding claims, wherein said structural members are tubular members. 10

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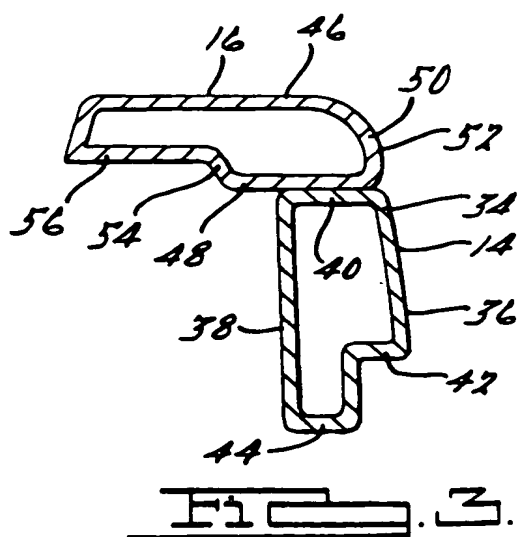
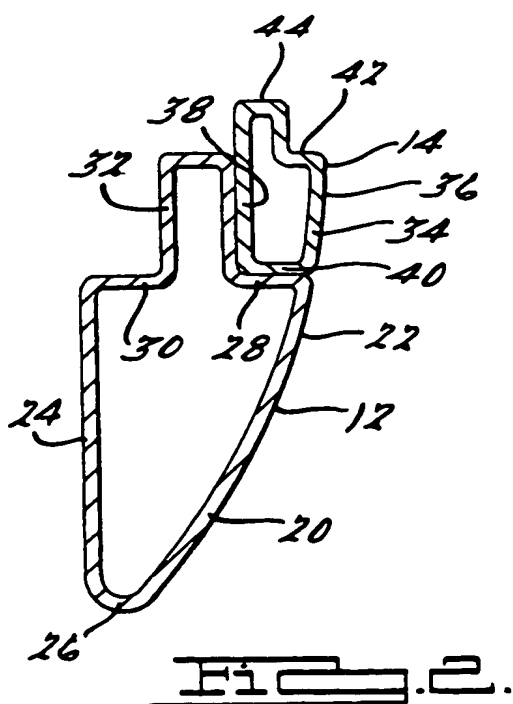
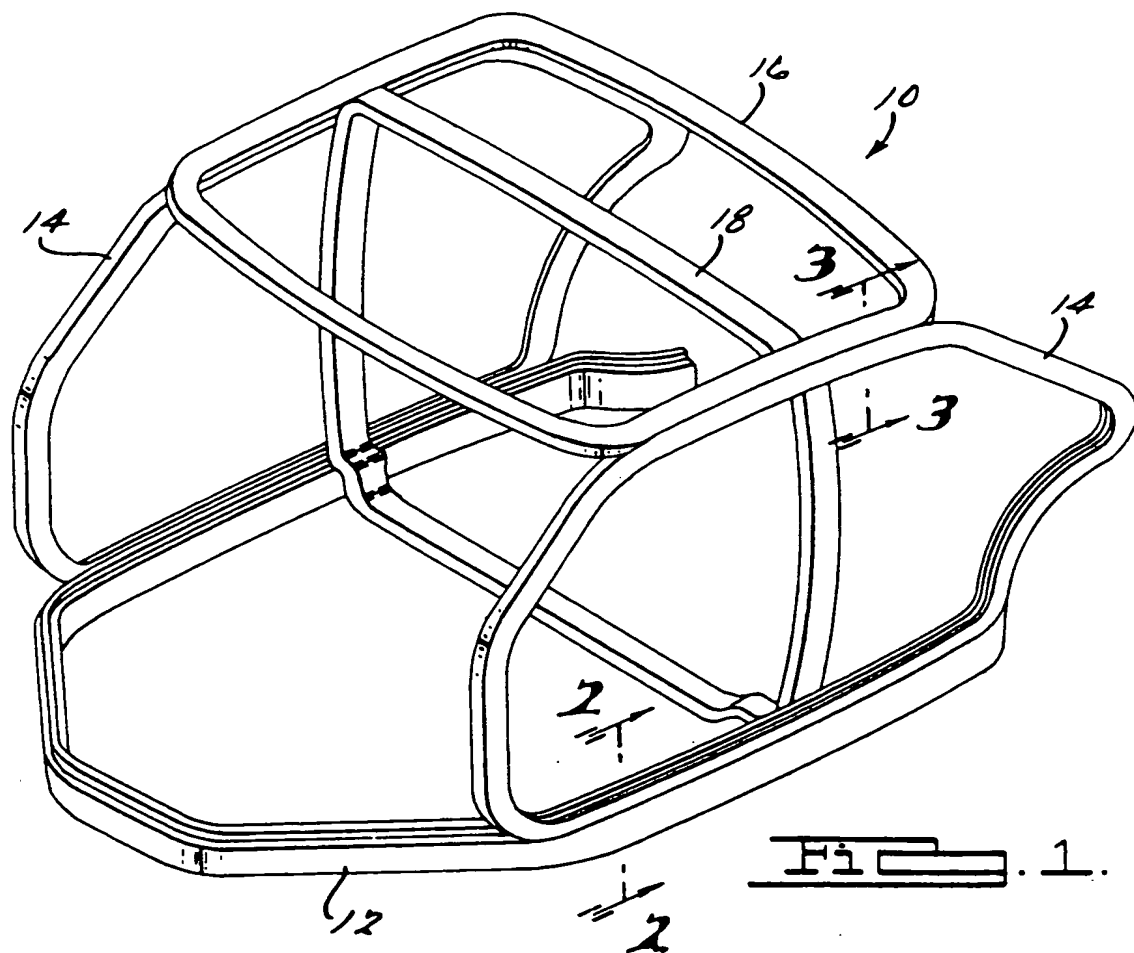
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European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 93 30 3496

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y	WO-A-9 002 680 (NORSK HYDRO) * page 6, paragraph 2 - page 7, last paragraph; figures 3,3A *	1,6-9	B62D23/00 B62D27/02 B62D29/00
Y	DE-C-759 464 (BMW) * the whole document *	1,6-9	
A	US-A-2 177 896 (CHRYSLER) * page 1, left column, line 15 - right column, line 29; figures 1-3 *	1	
A	PATENT ABSTRACTS OF JAPAN vol. 9, no. 34 (M-357)(1757) 14 February 1985 & JP-A-59 176 165 (YAMAHA) 5 October 1984 * abstract *	1	
A	US-A-2 269 451 (FORD) * the whole document *		
A	US-A-2 189 719 (WALLACE) * the whole document *		
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B62D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 24 AUGUST 1993	Examiner HAGEMAN M.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons A : member of the same patent family, corresponding document</p>			

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